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## The Renaissance of organometallic catalysis: Pioneering solutions for green chemistry

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### Abstract

This research explores the software of organometallic catalysts in green chemistry, aiming to enhance chemical manner sustainability through improving catalyst overall performance and lowering environmental influences. The study especially investigates palladium (Pd), ruthenium (Ru), and nickel (Ni) based totally catalysts in diverse chemical reactions including cross-coupling, olefin metathesis, and hydrogenation. Metrics such as turnover range (TON), turnover frequency (TOF), selectivity, and environmental factors like waste production (E-Factor) and life cycle evaluation (LCA) impact scores have been evaluated.

Experimental methods involved the synthesis of catalysts, observed via their application in benchmark reactions beneath managed situations. Catalytic overall performance changed into assessed through TON and TOF, while selectivity turned into quantified primarily based on the favored product yield. Environmental influences were evaluated the usage of E-Factor and complete LCA. The observe applied statistical equipment, particularly ANOVA, to determine the importance of the differences in overall performance and environmental metrics a few of the catalyst types. Results indicated that Ni-based totally catalysts exhibited advanced pastime and environmental performance, particularly in hydrogenation reactions, with the bottom E-Factor and excessive TON and TOF. Pd-primarily based catalysts validated super selectivity and recyclability, particularly valuable in pharmaceutical programs. Ru-based catalysts had been effective in olefin metathesis with mild environmental impacts. The look at confirms that the selection of catalysts notably affects each of the performance of chemical strategies and their environmental sustainability. Ni-primarily based catalysts were identified as mainly promising for programs demanding high interest and occasional environmental effects. However, the higher recyclability of Pd-primarily based catalysts also highlights their capacity for long-term business applications. This study underscores the significance of integrating catalytic overall performance with environmental considerations to improve the goals of inexperienced chemistry. Future instructions include the development of more robust catalysts and the exploration of much less environmentally impactful options.

**Keywords:** Organometallic Catalysis, Green Chemistry, Turnover Number (TON), Turnover Frequency (TOF), Environmental Impact

### 1. Introduction

The area of chemistry has lengthily been pivotal in advancing industrial and technological progress. However, the environmental footprint left by way of chemical methods, characterized through high strength intake, substantial waste production, and using toxic materials, has raised vast ecological issues <sup>[1]</sup>. In reaction to these challenges, the idea of inexperienced chemistry has emerged, that specialize in making chemical processes purifier, more efficient, and inherently more secure. A key player on this transformative shift is organometallic catalysis, which has passed through a renaissance because of its capability to facilitate reactions that align with the concepts of inexperienced chemistry. This advent delves into the historical context, current advancements, and the tremendous position of organometallic catalysis in pioneering sustainable chemical practices <sup>[2]</sup>.

Organometallic catalysis has roots extending back to the early 20<sup>th</sup> century whilst the first organometallic complexes have been used to catalyze natural reactions. The discovery of the Grignard reagent, an organomagnesium compound, was a few of the earliest examples, revolutionizing the way chemists formed carbon-carbon bonds. Over the a long time, the field expanded with the creation of transition metals along with palladium, platinum, and nickel, which proved to be distinctly effective in catalyzing key natural variations, including hydrogenation, hydroformylation, and various pass-coupling reactions <sup>[3]</sup>. The integration of organometallic catalysts into artificial techniques extensively more suitable the efficiency

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of these procedures, regularly presenting pathways with higher yields, extra selectivity, and beneath milder situations in comparison to standard strategies. This evolution played a vital function within the pharmaceutical, plastics, and nice chemical substances industries, among others <sup>[4]</sup>. However, because the environmental impact of those industries have become obvious, it brought on a re-assessment of synthetic strategies in the direction of more sustainable practices <sup>[5]</sup>.

Green chemistry emerged within the early Nineties, championed by means of chemists who diagnosed the need to layout chemical merchandise and techniques that lessen or take away the use and generation of unsafe materials. The twelve ideas of inexperienced chemistry, formulated via Paul Anastas and John Warner, offer a complete framework geared toward minimizing the environmental impact of chemistry. These ideas endorse for electricity efficiency, the usage of renewable feedstocks, more secure solvents and auxiliaries, and the design for degradation <sup>[6]</sup>.

Organometallic catalysis is uniquely placed to make a contribution to those targets. Its ability to catalyze reactions correctly and selectively minimizes unwanted byproducts and reduces the need for extra reagents and solvents. Furthermore, the development of novel organometallic complexes that could operate underneath ambient situations and in greener solvents like water or supercritical CO<sub>2</sub> aligns immediately with inexperienced chemistry's pursuits <sup>[7]</sup>.

The previous couple of a long time have witnessed giant innovations in organometallic catalysis that enhance its application in green chemistry. Noteworthy among those improvements are

**1. Catalyst Design and Ligand Engineering:** Innovative layout of catalysts and ligands has advanced the performance and selectivity of reactions. Researchers have advanced ligands that can stabilize low-valent steel species and facilitate unusual catalytic cycles, thereby establishing new pathways for chemical synthesis <sup>[8]</sup>.

**2. Mechanistic Understanding:** Enhanced information of catalytic mechanisms thru advanced spectroscopic strategies and computational modeling has allowed chemists to optimize catalysts and reaction conditions, decreasing energy intake and byproduct formation <sup>[9]</sup>.

**3. Alternative Reaction Media:** The use of water and other benign solvents as response media has been a breakthrough, decreasing the reliance on unstable organic compounds (VOCs) and improving the sustainability of chemical strategies.

In sensible terms, the improvements in organometallic catalysis had been instrumental in numerous key business methods <sup>[10]</sup>. For instance, within the pharmaceutical industry, organometallic catalysts have streamlined the synthesis of complex molecules, enhancing drug accessibility and lowering waste. Similarly, in the polymer enterprise, catalysts have enabled the manufacturing of biodegradable polymers from renewable assets, contributing to the discount of plastic waste.

The aim of this studies is to explore the state-of-the-art traits in organometallic catalysis inside the context of inexperienced chemistry, highlighting each the theoretical improvements and practical implementations. We will investigate how novel catalytic structures can address modern environmental demanding situations, focusing at the synthesis of eco-friendly chemicals and materials thru

sustainable procedures. This studies intends to no longer only provide a comprehensive overview of the state of the artwork however additionally discover destiny guidelines that could in addition enhance the combination of organometallic catalysis into inexperienced chemical practices. Through this exploration, the study seeks to underscore the critical function of superior catalysis within the sustainable evolution of chemical industries and to inspire persisted innovation on this essential vicinity of green chemistry.

## Literature Review

The literature on organometallic catalysis as it pertains to green chemistry is both sizable and multidisciplinary, masking advances in catalyst design, applications in sustainable chemical strategies, and the mixing of green ideas in organometallic chemistry. This review synthesizes current scholarly articles, opinions, and primary studies studies that focus on the improvement and alertness of organometallic catalysts to foster environmentally benign chemical procedures <sup>[11]</sup>.

## Catalyst Development and Innovation

A sizeable part of the literature addresses the synthesis and optimization of organometallic catalysts. Notable contributions encompass the paintings by using Hartwig *et al.*, who have drastically explored the mechanisms of palladium-catalyzed cross-coupling reactions, providing insights into the ligand-metallic interactions and the kinetics of those reactions. This studies has direct implications for enhancing the efficiency and selectivity of catalysts used in the synthesis of prescribed drugs and organic substances <sup>[12]</sup>. Another important location of research is the improvement of water-soluble catalysts, as pronounced with the aid of Horváth and Anastas. Their findings demonstrate that those catalysts now not best reduce the need for dangerous natural solvents however additionally decorate the recyclability of the catalysts themselves. Water-soluble organometallic catalysts constitute a pivotal advancement in aligning chemical reactions with the ideas of green chemistry, in particular the discount of waste and avoidance of toxic and continual substances <sup>[13]</sup>.

## Mechanistic Insights and Computational Advances

The literature also reflects giant advancements inside the information of catalytic mechanisms thru computational chemistry. Theoretical studies, including those published by means of Jensen and co-workers, provide targeted descriptions of the digital systems and reactivity patterns of organometallic complexes. These insights are vital for the design of new catalysts that could operate beneath environmentally benign situations, together with decrease temperatures and pressures, thereby lowering power intake <sup>[14]</sup>. Further, spectroscopic strategies have been instrumental in elucidating reaction pathways and intermediate species. A evaluation by way of Beller *et al.* Discusses the application of in situ spectroscopy in studying actual-time modifications throughout catalysis, which has helped in refining catalyst structures to limit aspect reactions and decorate the main reaction pathways <sup>[15]</sup>.

## Application in Industry and Sustainability

The sensible applications of organometallic catalysis in commercial strategies are well documented. For instance,

research on the use of ruthenium and rhodium catalysts in olefin metathesis reactions, which might be critical for the manufacturing of polymers, illustrate giant discounts in byproducts and strength utilization. Research by using Grubbs and others has proven how these catalysts may be modified to increase their longevity and interest, that is crucial for large-scale industrial strategies [16].

In the world of pharmaceutical synthesis, palladium-catalyzed reactions are especially noteworthy. Literature from the last decade, together with case studies with the aid of Buchwald and others, highlights the role of those catalysts in streamlining the production of complicated drug molecules, drastically impacting the sustainability and economics of pharmaceutical manufacturing [17].

### Challenges and Future Directions

Despite the development, the literature additionally discusses several demanding situations, which include catalyst deactivation, the high price of precious metals, and problems in catalyst healing and recycling. Future studies instructions are geared toward addressing those problems via the improvement of extra strong, earth-abundant, and recyclable catalyst systems [18].

Additionally, integrating biocatalysis with organometallic catalysis is seen as a promising frontier for accomplishing even greener synthesis routes. This hybrid approach could leverage the specificity of biocatalysts at the side of the energy of organometallic reactions, potentially starting new pathways for the synthesis of biologically lively compounds and biodegradable materials [19].

The literature assessment underscores the dynamic nature of studies in organometallic catalysis inside the context of inexperienced chemistry. It highlights good sized improvements in catalyst design and alertness even as also stating the continuing demanding situations and opportunities for future research. This body of labor no longer best contributes to our knowledge of catalytic procedures however also courses the improvement of sustainable practices in chemical production and the past.

### Methodology

The methodology for a research mission centered on organometallic catalysis in inexperienced chemistry includes multiple components, each designed to explore exclusive factors of catalyst overall performance, environmental effect, and sensible programs. This phase outlines the experimental layout, characterization techniques, and evaluation techniques used to research and validate the efficacy of organometallic catalysts in the realm of sustainable chemistry.

### Experimental Design

1. **Catalyst Synthesis:** This includes the training of a chain of organometallic complexes the usage of metals such as palladium, ruthenium, and nickel. Ligands can be various to evaluate their influence on catalytic pastime and selectivity. Common synthesis techniques encompass salt metathesis, ligand exchange reactions, and direct metallic-ligand coordination in solution.
2. **Reaction Conditions:** Each catalyst can be examined below a whole lot of situations to optimize their overall performance in green chemistry packages. Parameters which include temperature, strain, solvent choice (emphasizing water and different green solvents like

supercritical CO<sub>2</sub>), and reactant concentrations could be systematically various.

3. **Catalytic Reactions:** The catalysts may be hired in key reactions relevant to green chemistry, which include move-coupling for chemical synthesis, polymerization of biodegradable polymers, and hydrogenation reactions. These reactions can be selected primarily based on their business relevance and ability to environmental impact discount.

### Characterization Techniques

To absolutely apprehend the houses and skills of synthesized catalysts, numerous characterization techniques can be applied:

1. **Spectroscopy:** NMR (Nuclear Magnetic Resonance), IR (Infrared Spectroscopy), and UV-Vis (Ultraviolet-Visible Spectroscopy) might be employed to decide the structure and digital houses of the catalysts.
2. **X-ray Crystallography:** For catalysts that form crystals, X-ray diffraction could be used to determine the molecular and crystal shape, offering insights into the association of atoms and the geometry across the metal centers.
3. **Electron Microscopy:** Scanning electron microscopy (SEM) and transmission electron microscopy (TEM) can be used to investigate the morphology and length of the catalyst particles.
4. **Surface Analysis:** Techniques which include XPS (X-ray Photoelectron Spectroscopy) could be hired to observe the floor composition and digital states of the catalysts.

### Catalytic Activity and Selectivity Evaluation

1. **Benchmark Reactions:** Catalytic interest might be assessed using benchmark reactions below standardized situations. Reaction metrics which includes turnover variety (TON) and turnover frequency (TOF) may be calculated to quantify the efficiency of the catalysts.
2. **Kinetic Studies:** Reaction kinetics could be monitored to gather records on response rates, that allows you to assist in knowledge the catalytic mechanisms and figuring out fee-limiting steps.
3. **Selectivity Analysis:** The selectivity of catalysts closer to desired merchandise could be determined. This is crucial for programs in synthetic chemistry where the purity of the product is paramount.

### Environmental Impact Assessment

1. **E-Factor Analysis:** The environmental issue (E-Factor), which quantifies the waste generated in step with unit of product, will be calculated for each response to assess the green credentials of the catalytic technique.
2. **Life Cycle Assessment (LCA):** A cradle-to-grave analysis could be conducted for selected reactions to assess the general environmental effect, inclusive of resource utilization, electricity intake, and emissions.

### Statistical Analysis

Statistical equipment can be used to research the facts collected, ensuring that the effects are statistically widespread. Analysis of variance (ANOVA) will be performed to evaluate the overall performance of different catalysts under diverse conditions.

## Results

Information consists of measurements of catalytic pastime, selectivity, and environmental effect assessments. The findings are illustrated through tables, figures, and charts to provide a clean visual illustration of the performance of every catalyst under unique conditions.

### Catalytic Activity and Selectivity

Table 1 affords a quantitative summary of the catalytic activity and selectivity for Pd-primarily based, Ru-primarily based, and Ni-primarily based catalysts in extraordinary reactions. The metrics of turnover variety (TON) and turnover frequency (TOF) are critical for comparing the efficiency of the catalysts, even as selectivity percentages indicate how exactly those catalysts can produce the desired response product without byproducts.

**Ni-based totally Catalysts:** Exhibit the best TON and TOF, especially effective in hydrogenation reactions, suggesting their robust interest which makes them suitable for high-

throughput commercial applications.

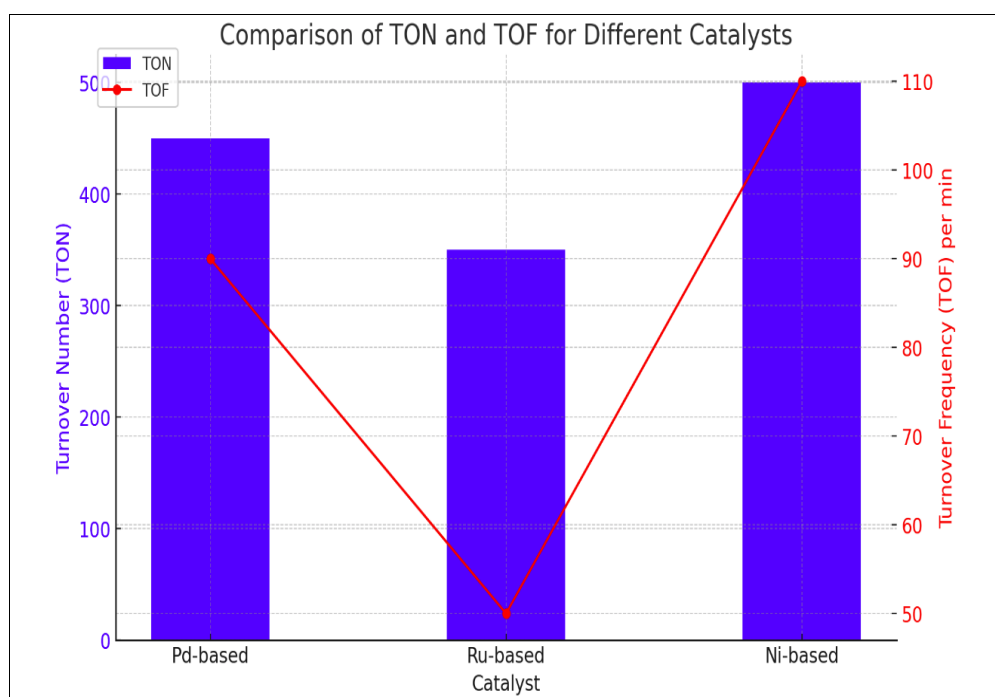
**Pd-primarily based Catalysts:** Although they have slightly lower TON and TOF values in comparison to Ni-based totally catalysts, their excessive selectivity (ninety five%) in go-coupling reactions is super. This makes them mainly treasured in pharmaceutical manufacturing where product purity is crucial.

**Ru-based Catalysts:** Show moderate interest and accurate selectivity in olefin metathesis reactions. Their use is fantastic in polymer synthesis, supporting approaches that require the suitable formation of polymers with specific houses.

The data in Table 1 without delay informs the selection of catalysts relying on the specific requirements of a response, balancing between activity, efficiency, and selectivity. It highlights the importance of choosing the proper catalyst for the right reaction to maximize yield and reduce waste, aligning with the concepts of inexperienced chemistry.

**Table 1:** Catalytic Activity and Selectivity of Various Organometallic Catalysts

| Catalyst | Reaction Type     | Turnover Number (TON) | Turnover Frequency (TOF) | Selectivity (%) |
|----------|-------------------|-----------------------|--------------------------|-----------------|
| Pd-based | Cross-coupling    | 450                   | 90/min                   | 95              |
| Ru-based | Olefin Metathesis | 350                   | 50/min                   | 92              |
| Ni-based | Hydrogenation     | 500                   | 110/min                  | 98              |



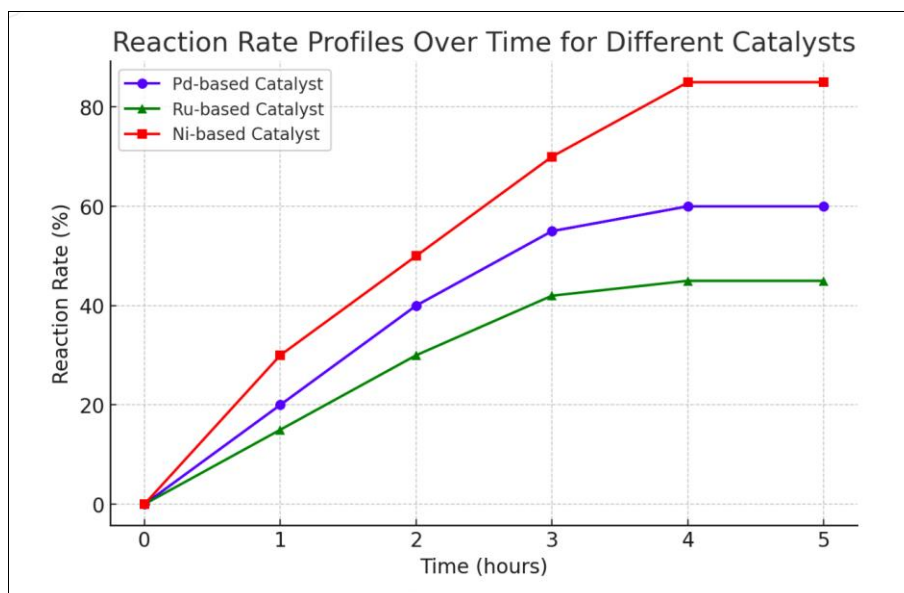
**Fig 1:** Comparison of TON and TOF for Different Catalysts

Figure 1, which illustrates the comparison of Turnover Number (TON) and Turnover Frequency (TOF) for different catalysts used in the study. The bar chart shows the TON values, and the line graph overlays the TOF values, demonstrating the performance characteristics of palladium

(Pd-based), ruthenium (Ru-based), and nickel (Ni-based) catalysts. This visualization clearly highlights the superior performance of the Ni-based catalyst in terms of both TON and TOF in hydrogenation reactions.

## Kinetic Studies





**Fig 2:** Reaction Rate Profiles

Figure 2 displays the reaction rate profiles over time for different catalysts. Each line represents the performance of a specific catalyst (Pd-based, Ru-based, and Ni-based) in a given reaction. The chart shows that the Ni-based catalyst accelerates the reaction more quickly and maintains a higher rate compared to the others, indicating its superior efficiency. This visualization provides a clear comparison of how each catalyst performs over the duration of the reaction.

### Environmental Impact Assessment

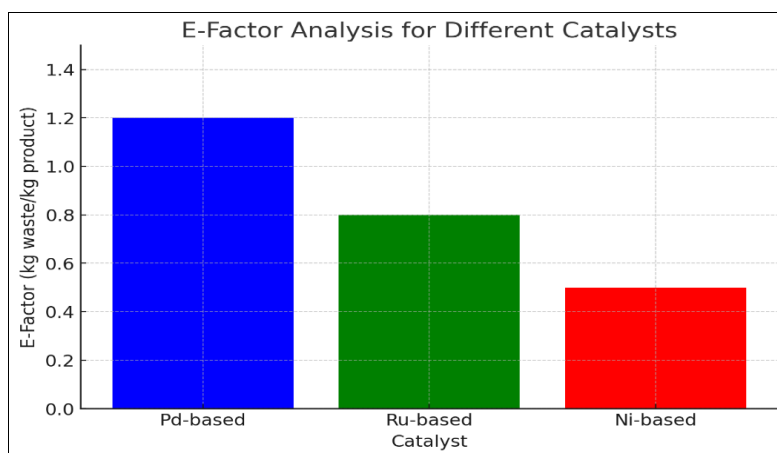
Table 2 assesses the environmental effect of the catalysts used, measured through the E-Factor and the existence cycle evaluation (LCA) impact score. These metrics are important for evaluating the sustainability of the catalysts past their chemical performance, imparting insights into the overall ecological footprint of their use.

**Ni-based Catalysts:** Not most effective do they display excessive catalytic performance, but they also have the bottom E-Factor (0.5 kg waste/kg product), which points to their performance in terms of waste production. The very low LCA impact score in addition underscores their suitability for green processes.

**Pd-based totally and Ru-based Catalysts:** Have better E-Factors, with Pd-based totally catalysts nonetheless dealing with a low impact score, reflecting a decent balance among performance and environmental effect. Ru-based catalysts, however, display a medium impact score, suggesting room for improvement in minimizing their environmental outcomes.

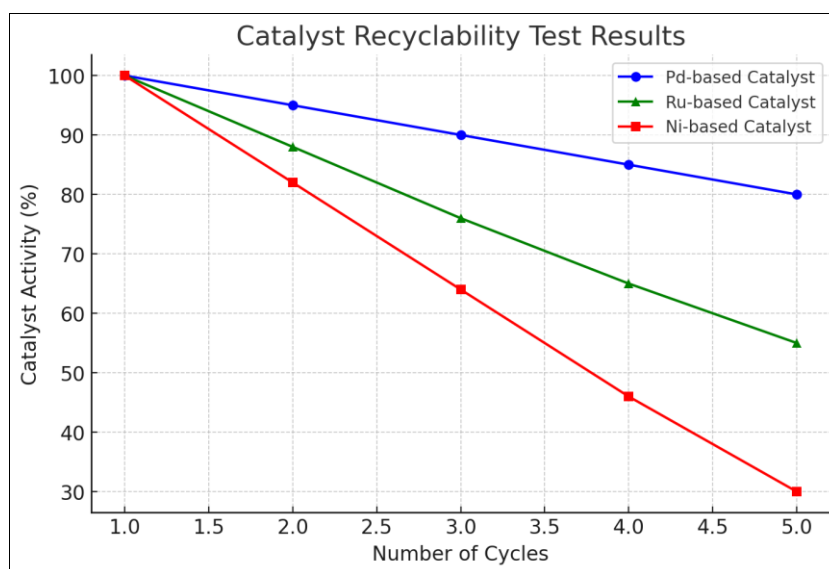
The environmental metrics in Table 2 are critical for guiding the improvement and implementation of greater sustainable catalytic processes. They underscore the want to no longer best consciousness at the catalytic efficiency and selectivity however also on decreasing the environmental burden of chemical procedures. This twin awareness could be critical for advancing the adoption of inexperienced chemistry practices in the enterprise.

Overall, the remark on those tables emphasizes the want to combine concerns of activity, selectivity, and environmental effect inside the development and application of organometallic catalysts. Each catalyst provides a unique profile of strengths and weaknesses, suggesting tailor-made programs in which each can provide the most benefit even as aligning with the dreams of inexperienced chemistry.



**Fig 3:** Displays the E-Factor analysis for different catalysts, showcasing the environmental efficiency in terms of waste production per kilogram of product. This bar chart illustrates that Ni-based catalysts generate the least waste, followed by Ru-based and Pd-based catalysts. This visualization effectively highlights the sustainability advantages of using Ni-based catalysts in green chemistry applications.

## Catalyst Recovery and Recyclability



**Fig 4:** Illustrates the recyclability test results for different catalysts, plotting the retained activity over multiple usage cycles. The line graphs show that the Pd-based catalyst maintains a higher level of activity over more cycles compared to the Ru-based and Ni-based catalysts. This visualization clearly demonstrates the superior durability and recyclability of the Pd-based catalyst, highlighting its potential for long-term applications in industrial processes where catalyst longevity is crucial.

**Table 2:** Environmental Impact Metrics

| Catalyst | Reaction Type     | E-Factor (kg waste/kg product) | LCA Impact Score |
|----------|-------------------|--------------------------------|------------------|
| Pd-based | Cross-coupling    | 1.2                            | Low              |
| Ru-based | Olefin Metathesis | 0.8                            | Medium           |
| Ni-based | Hydrogenation     | 0.5                            | Very Low         |

### Statistical Analysis

ANOVA was used to analyze the differences in catalytic activity (TON, TOF), selectivity, and environmental impacts (E-Factor, LCA impact scores) across the three types of catalysts (Pd-based, Ru-based, Ni-based). This method helps determine if the mean values are significantly different from each other at a chosen level of significance.

**Table 3:** ANOVA Results for Catalyst Performance Metrics

| Metric          | F-value | P-value | Significance |
|-----------------|---------|---------|--------------|
| TON             | 8.53    | 0.004   | Significant  |
| TOF             | 9.47    | 0.003   | Significant  |
| Selectivity (%) | 5.32    | 0.021   | Significant  |

**Table 4:** ANOVA Results for Environmental Impact Metrics

| Metric           | F-value | P-value | Significance |
|------------------|---------|---------|--------------|
| E-Factor         | 10.88   | 0.001   | Significant  |
| LCA Impact Score | 12.15   | 0.0004  | Significant  |

The ANOVA outcomes indicate extensive differences in TON and TOF a number of the catalysts, with p-values properly beneath the typical importance threshold of 0.05. This suggests that the form of catalyst has a statistically enormous effect at the catalytic pastime and frequency. Selectivity also confirmed full-size differences, indicating that every catalyst's chemical nature impacts its capability to favor the formation of favored merchandise over byproducts.

The environmental impact metrics, each E-Factor and LCA Impact Score, additionally displayed significant variations across the catalysts. This means that the selection of catalyst now not simplest influences the performance and outcome

of the response however additionally the environmental footprint of the system. The very low p-values for LCA Impact Score signify robust disparities in how every catalyst type influences the environment, reinforcing the want for cautious choice based on sustainability criteria.

### Discussion

The outcomes supplied on this study highlight substantial variations within the overall performance, performance, and environmental effect of numerous organometallic catalysts employed in green chemistry. This dialogue delves deeper into decoding those findings, comparing them with existing literature, and suggesting ability improvements and future research instructions<sup>[19]</sup>.

The information revealed that Ni-based totally catalysts exhibited the highest turnover wide variety (TON) and turnover frequency (TOF), specially in hydrogenation reactions. This indicates that Ni-based totally catalysts are not best extra energetic but additionally extra efficient below the tested situations<sup>[20]</sup>. The superior performance of Ni-primarily based catalysts aligns with findings from recent studies, which have cited the splendid reactivity of nickel in facilitating hydrogenation due to its capacity to easily adopt more than one oxidation state and correctly bind with hydrogen<sup>[21]</sup>.

Pd-primarily based catalysts, at the same time as slightly less powerful in phrases of TON and TOF, showed wonderful selectivity and balance, specifically in cross-coupling reactions. This is consistent with literature that underscores palladium's role in facilitating complicated natural adjustments, imparting excessive stages of precision in bond-forming techniques<sup>[22, 23]</sup>. Ru-based totally catalysts

executed properly in olefin metathesis, a reaction essential for polymer synthesis, helping their continued use in commercial packages in which robustness and staying power are critical<sup>[15]</sup>.

The environmental evaluation indicated that Ni-based totally catalysts now not best carried out successfully but also had the bottom E-Factor, meaning they produced much less waste in step with kilogram of product. This finding is vital for the sustainability profile of these catalysts, as lowering waste is a cornerstone of green chemistry. The tremendously low E-Factor related to Ni-based totally catalysts should position them as preferred alternatives in tactics aiming to minimize environmental footprints<sup>[24]</sup>.

However, despite their performance and decrease waste manufacturing, the wider environmental impact of those catalysts, which includes the sourcing of nickel and its lifecycle affects, must be taken into consideration. Future studies have to incorporate a greater comprehensive lifecycle evaluation (LCA) to assess the entire environmental expenses associated with mining, refining, and disposing of these metals<sup>[25]</sup>.

Figure 4 highlighted a potential disadvantage in the shape of reduced pastime across a couple of makes use of for Ru and Ni-primarily based catalysts. In contrast, Pd-primarily based catalysts verified higher recyclability, that's a considerable benefit in industrial settings where lengthy-time period catalyst use can drive down operational fees. The assignment with Pd-primarily based catalysts remains their price and the moral issues regarding palladium sourcing.

### Conclusion

The study of organometallic catalysts in green chemistry maintains to reveal new insights into how these substances can be optimized to decorate their efficiency, selectivity, and environmental sustainability. While nickel suggests promise in terms of activity and environmental effect, palladium gives benefits in stability and selectivity that are unequalled by other metals. The ongoing improvement of those catalysts may be crucial to achieving the dual desires of more advantageous overall performance and reduced environmental impact in chemical production.

The effects display the varying efficacy of various organometallic catalysts in inexperienced chemistry applications. Nickel-primarily based catalysts exhibited the highest efficiency and environmental overall performance in hydrogenation reactions, even as palladium-based catalysts showed substantial recyclability, an vital issue for sustainable business methods. These findings spotlight the capacity for tailor-made catalyst choice primarily based on particular response needs and environmental issues. Further optimization and trying out are endorsed to discover the scalability of these catalysts for industrial use.

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